

BISCUIT JOINER



Powerful, robust 710 Watt machine for stable and exact joints in hard and soft wood, particle board and plastic with wooden biscuits. Also suitable for repairing material flaws with wooden patches.

HVF 710-S
Art. No. 0702 907 1

- Swiveling front plate with scale for mitre joints from 0-90° infinitely adjustable, with snap-in stops at 22.5°, 45° and 67.5°.
- Height adjustable front plate for different material thicknesses with a scale from 0-26 mm (0-1 inch) and 3 quick settings at the revolver depth stop.
- Preset cutting depths for biscuits size 0, 10 and 20, as well as Duplex (D), Simplex (S) and Max with fine adjustment.
- Guide carriage, cutter housing, column guide, swivel and height limit stop made from diecast aluminum.
- Twin-column guide for exact work results.
- Metal gearbox for high stability.
- Integrated dust extraction blows chips off to the side away from the area being worked on. Ready for connection of a dust collector bag.
- For effective dust removal we recommend the master industrial vacuum cleaner ISS 45-M.
- Attachable plastic shield protects hands from the cutter.
- Rubber rings at the front plate safeguard against slippage on the work surface.
- Clearly visible center and outside markings on bottom and front plates.
- Ergonomic polyamide housing, large bow handle and easily accessible ON-OFF switch with lock for continuous operation.
- Spindle lock.
- Self-shutdown carbon brushes.
- Quality made in Germany.
- 3 years warranty.

Scope of delivery		
Designation	Art. No.	Pack Qty.
Biscuit joiner HVF 710-S	0702 907 X	1
ORSY BULL® machine case	0955 330 0	1
Cutter Ø 100 mm, 6 teeth	0611 100 061	1
Face wrench	0708 907 702	1
Dust extraction adapter	0708 907 010	1
Fabric dust bag	0702 907 003	1
Chip ejection adapter	0708 907 807	1
Protective shield, plastic	0708 907 405	1
Case inlay	0955 030 907	1

Specifications													
Voltage	Type of protection	No-load speed min ⁻¹	Load speed min ⁻¹	Power consumpt. Watts	Power output Watts	Base plate mm	Swivel range	Spindle thread	Max. cutting depth mm	Groove width mm	Power cord m	Length mm	Weight approx. kg
230 V / 50 Hz	□ / II	10,000	6,000	710	390	130 x 130	0-90°	M 10	19	4	3	360	2.6



The cutting depth can be adjusted with the adjusting wheel to sizes 0, 10, 20, Simplex, Duplex and Max.



Swivel limit stop for infinite adjustment of cutting angle. Quick stops for main angles 22.5°, 45° and 67.5°.



Various board thicknesses are indicated precisely on a scale. Three preset positions with revolver limit stop.

Biscuit cutter



Number of teeth	Cutter Ø mm	Center hole mm	Art. No.	P. Qty.
6	100	22	0611 100 061	1

Available in the fleet management system ORSY®fleet.

Accessories		
Designation	Art. No.	P. Qty.
Fabric dust bag	0702 907 003	1

Biscuits			
Size	Dimensions l x w x h mm	Art. No.	P. Qty.
0	45 x 15 x 4	0907 250 0	1000
10	55 x 19 x 4	0907 250 10	1000
20	63 x 23 x 4	0907 250 20	1000

Size	Dimensions	Material	Art. No.	P. Qty.
2	68.5 x 8 x 13	Spruce	0907 502	400
		Pine	0907 512	400
		Oak	0907 532	400